## In the Claims

Please amend the claims as follows:

1-6. (Cancelled).

7. (Amended) A manufacturing method of for manufacturing a magnetic head formed with having a pair of magnetic core halves fitted to abut on each other having together in abutting relationship with a nonmagnetic gap therebetween and having a slide contact plane for slide contact with a magnetic recording medium on which an end face of the nonmagnetic gap and the magnetic core halves, said method comprising the steps of:

forming said magnetic core halves;

bonding said magnetic core halves together in abutting relationship with a nonmagnetic gap provided at facing end faces of said magnetic core halves;

forming a groove at an end portion of the slide contact plane <u>outer\_other</u> than the end <u>face faces</u> of the magnetic core halves on the slide contact plane; and

forming a nonmagnetic portion by filling a glass material into the groove with a non-magnetic glass material.

- 8. (Original) The manufacturing method of a magnetic head according to Claim 8, wherein a surface roughness of a side plane of the groove is 50nm or less.
- 9. (New) A method of manufacturing magnetic heads, comprising: forming a pair of magnetic core half blocks having track width regulating grooves formed over mating surfaces thereof;

depositing a metal magnetic thin film on the group of track width regulating grooves;

bonding the magnetic core half blocks in abutting relationship with said mating surfaces facing each other while having the metal magnetic thin film 3 sandwiched therebetween at end faces of the abutting core half blocks, the thus bonded magnetic core half blocks forming a single block extending in a longitudinal direction and with a target surface, said target surface being finished in a later step to be a slide contact plane for slide contact against a recording medium;

forming a pair of grooves along said target surface, each groove extending longitudinally along the single block and positioned between the thin metal magnetic film and an outer lateral edge of the single block;

\$71	Applicati n No.	Applicant(s)	
	09/673,738	7673,738 TAKAHASHI, FUMIO	
Offic Action Summary	Examiner	Art Unit	
	Steven D. Maki	1733	
Th MAILING DATE of this communication appears on the cov r sheet with the correspondence address P ri df r Reply			
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 1 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status			
1) Responsive to communication(s) filed on			
,— .	· nis action is non-final.		
3) Since this application is in condition for allow		rosecution as to the merits is	
closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.  Disp sition of Claims			
4) Claim(s) 1 and 3-22 is/are pending in the application.			
4a) Of the above claim(s) is/are withdrawn from consideration.			
5) Claim(s) is/are allowed.			
6) Claim(s) is/are rejected.			
7) Claim(s) is/are objected to.			
8) Claim(s) 1 and 3-22 are subject to restriction and/or election requirement.			
Application Papers			
9)☐ The specification is objected to by the Examiner.			
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.			
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).			
11) ☐ The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.			
If approved, corrected drawings are required in reply to this Office action.			
12) The oath or declaration is objected to by the Examiner.			
Priority under 35 U.S.C. §§ 119 and 120			
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).			
a) ☐ All b) ☐ Some * c) ☐ None of:			
1. Certified copies of the priority documents have been received.			
2. Certified copies of the priority documents have been received in Application No			
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.			
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).			
a) The translation of the foreign language provisional application has been received.			
15) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.			
Attachment(s)	_		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal	y (PTO-413) Paper No(s) Patent Application (PTO-152)	
J.S. Patent and Trademark Office			



Art Unit: 1733

1) Restriction is required under 35 U.S.C. 121 and 372.

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1.

In accordance with 37 CFR 1.499, applicant is required, in reply to this action, to elect a single invention to which the claims must be restricted.

Group I, claim(s) 1 and 3-7, drawn to first embodiment wherein block has a chamfer portion as shown in figures 1-5, classified in class 152, subclass 209.15.

Group II, claim(s) 8-22, drawn to second embodiment wherein block has peripheral protuberant portion as shown in figures 6-8, classified in class 152, subclass 209.15.

It is noted that the original disclosure describes a third group (Group III). This third group (Group III) is drawn to other embodiment wherein block has protuberant portion at end edges and central portion of block as shown in figures 18A and 18B. This third group (Group III) is apparently not claimed.

The inventions listed as Groups I and II do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: Group I fails to require the special technical feature in Group II of the height of the block gradually decreasing toward the block end edge and also toward the central portion of the block. Group II fails to require the special technical feature in Group I of a chamfer portion having a straight line portion at a block central side and at least one curved line portion having a fixed curvature at a block end side.

- 2) A telephone call was made to Neil Siegel on 5-8-02 to request an oral election to the above restriction requirement, but did not result in an election being made.
- 3) Applicant is advised that the reply to this requirement to be complete must include an election of the invention to be examined even though the requirement be traversed (37 CFR 1.143).

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4) Any inquiry concerning this communication or earlier communications from the examiner should be directed to Steven D. Maki whose telephone number is 703-308-2068. The examiner can normally be reached on Mon. - Fri. 7:30 AM - 4:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Ball can be reached on (703) 308-2058. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-7718 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

Steven D. Maki May 13, 2002 STEVEN D. MAKI PRIMARY EXAMINER GROUP 1300